

# Welding Certificate

**TÜVNORD-EN1090-2.00619.2016.003**

only valid with FPC-Certificate 0045-CPR-1090-1.00315.TÜVNORD.2014  
in accordance with EN 1090-1, table B.1, its hereby declared:

The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

<b>Manufacturer</b>	<b>OLKO-Maschinentechnik GmbH</b>  Carl-Benz-Straße 4 DE 59399 Olfen
<b>Technical specification</b>	<b>EN 1090-2:2008+A1:2011</b>
<b>Execution class(es)</b>	<b>EXC4 according to EN 1090-2</b>
<b>Welding Process(es)</b> <small>(Reference no. acc. to DIN EN ISO 4063)</small>	135 - MAG Metal active gas welding, partly mechanized 138 - MAG Metal active gas welding with metal cored electrode, partly mechanized 141 - TIG welding with solid filler material, manually
<b>Material Group</b>	1, 2.1 $R_{eH} \leq 420 \text{ N/mm}^2$ according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8.1 according to CEN ISO/TR 15608 and EN 1090-2, table 4
<b>Responsible Welding Coordinator</b>	Dirk Hagenbäumer, IWE born on: 04.06.1964
<b>Confirmation</b>	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
<b>Validity start and validity</b>	see associated FPC-certificate
<b>Remarks</b>	Manufacturer-No.: 2588 / further remarks see back page
<b>Place and date of issue</b>	Hamburg, 29.06.2021 Stolz 8119304941 MK Kaschner TÜV NORD Systems GmbH & Co. KG (HHA02)



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5. The certifying body must be notified of following changes:
  - a) new production plant or changes to key production facilities;
  - b) changes in the position of responsible welding coordinator;
  - c) introduction of new welding procedures, new basic materials and corresponding WPQRs (welding procedure qualification records);
  - d) new key production facilities.

In the cases referred to above the certifying body will arrange for an inspection to be performed by the inspection agency.

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