

Certificate

TN/ISO3834/2588/24

Report No. / Manufacturer No. / Validity remark: 8122557723 / 2588 / 01.07.2024 -31.05.2027

Quality Requirements for Fusion Welding of metallic Materials

We hereby confirm, that the manufacturer

OLKO-Maschinenteknik GmbH

Schlosserstraße 55

59399 Olfen

Germany

has been assessed and recognised on the basis of

DIN EN ISO 3834 part 2

Comprehensive Quality Requirements

The company applies a quality assurance system and has appropriately suitable operational equipment, qualified personnel and joining procedures.

The scope of the certification and the details of the assessment can be found in the scope of the certificate and in the report.

Auditor: Stolz

Hamburg, 01.07.2024

TÜVNORD

Digital unterschrieben von Kaschner
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Datum: 2024.07.01 11:55:25 +02'00'



Accredited Certification Body

TÜV NORD Systems GmbH & Co. KG

Große Bahnstraße 31, 22525 Hamburg, Germany

tuev-nord.de | certifications@tuev-nord.de

Scope of the Certificate

TN/ISO3834/2588/24

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Manufacturing Site(s):

Schlosserstraße 55, 59399 Olfen

Product(s) of the Manufacturer:

Structural components and steel structure until EXC4 according to EN 1090-2,
in the following depending on possibly further required certifications:

Pressure equipment

Product Standard(s) and other Standards (see DIN EN ISO 3834-5):

DIN EN 1090-2, AD2000 HP0/HP100R, DIN EN 13480

DIN EN ISO 9606-1, DIN EN ISO 5817

DIN EN ISO 15614-1 level 2

Welding Process(es) (acc. to ISO 4063) with Degree of Mechanisation and Material Groups (acc. to CEN ISO/TR 15608):

135 MAG Metal active gas welding, partly-mechanized,

for 1.1, 1.2, 1.3* with $ReH \leq 460$ MPa, 2.1 with $ReH \leq 420$ MPa, 3.1*. 3.2* with $ReH \leq 960$ MPa

138 MAG Metal active gas welding with metal cored electrode, partly-mechanized,

for 1.1, 1.2, 1.3, with $ReH \leq 460$ MPa, 5.1*, 5.2*

141 TIG Tungsten inert gas welding, manual, for 1.1, 1.2 with $ReH \leq 355$ MPa, 8.1

*) not for EN 1090-2 CPR

Responsible Welding Supervisor(s)

Name, Given Name / Qualification / Area of Responsibility / Degree of Knowledge

Hagenbäumer, Dirk / IWE / responsible welding coordinator / C ext.